

Engine Cummins QSL9 Tier 4 Final

Gross Power 331 hp (247 kW)

Operating Weight 54,013 lb (24,500 kg)

Bucket Capacity 5.5 yd³ (4.2 m³)





TOUGH WORLD. TOUGH EQUIPMENT.

MAXIMIZE YOUR RETURN ON INVESTMENT

CUMMINS ENGINE

Unmatched performance driven by the Cummins QSL9 Tier 4 Final engine, maximizing torque output and more power and breakout force at lower engine speeds.

TRANSMISSION

The ZF powershift transmission, including torque converter, provides maximum transfer of power to improve performance and fuel efficiency.

ADVANCED HYDRAULIC SYSTEM

LiuGong's new generation advanced hydraulic system organizes the mechanical, electrical and hydraulic systems to work in perfect harmony. Power is supplied only as needed, achieving optimum operation.



AXLES

The limited-slip differential axles automatically deliver power to the tires, increasing traction for maximized bucket-filling performance even in the toughest terrain.



Z-BAR LINKAGE

IUGOre

Our optimized Z-Bar geometry positions the bucket closer to the tires, achieving high bucket breakout forces and stable transport of materials with minimal spillage.



3 lever finger control allows highly efficient operation in a high production environment, reducing cycle times and operator fatigue. Kick-down and Forward/Reverse buttons are conveniently located adjacent to these finger controls, improving production and efficiency.

EXTENSIVE VISIBILITY

The panoramic view with curved front glass, along with well positioned lift arms, allow the operator easy line of sight to the bucket edge at ground level.



As a customer of LiuGong you can feel confident that our dealer and regional offices will be there to support you with training, service and maintenance needs throughout the life of your machine.



LiuGong supports you long after your purchase. You can be confident we will provide the support you need to maximize your machine's uptime. A worldwide parts network will help make maintenance easy and make sure parts are available where and when you need them.

MORE POWER LESS CONSUMPTION

The new 877H wheel loader has much more to offer than high power and great productivity. In terms of **efficiency** and fuel consumption, the new LiuGong 877H integrates the strongest technologies, including a powershift transmission and advanced load sensing hydraulic system, allowing you to be far **more productive**.



INTEGRATED CUMMINS ENGINES FOR HIGHER CONTINUOUS POWER

The new 877H comes equipped with a fuel efficient world-class Cummins QSL9 engine that maximizes torque output and delivers more power at lower engine speeds while also optimized for fast throttle response. The integrated exhaust system provides maximum fuel efficiency over the working cycles. Optimized NOx Dual Reduction Technology (EGR+SCR) achieves the Tier 4F/Stage IV emissions regulations with the unique combination of high performance and low fuel consumption.

KEEP COOL AND EFFICIENT

The cooling system has been totally redesigned on the new 877H for better efficiency and lower fuel consumption. The air flow from radiator to fan together with the newly developed hexagon grill considerably improves ventilation. The variable hydraulic fan drive reduces nominal power needs from the cooling system. Operator has the ability to periodically reverse airflow to increase radiator clean-out intervals.

TRANSMISSION

The new 877H integrates a ZF Powershift transmission available in 4F/3R. The torque converter has been optimized for maximum transfer of power to the transmission for optimum performance and fuel efficiency. Optimized gear ratios and auto-shift functionality provide faster acceleration and faster cycle times, regardless of the application. Kickdown and Forward/Reverse buttons are conveniently located on the loader joystick for efficient operator/machine interface, further reducing cycle times and improving production and efficiency. With the kick-down function, the operator can lower the gear with the tip of a finger and thus increase the torque generated by the engine for more breakout force and loading capacity. Convenient location of controls provides the operator full control of loader and transmission functions - efficiently connecting the machine to the worksite.

AXLES

The 877H utilizes limited-slip differential axles that automatically deliver power to the tires, creating the best traction for maximized bucket-filling performance in even the toughest terrain. ZF axles ensure all four wheels remain on the ground even over irregular terrain, with stability and traction further enhanced by rigidly mounting the front axle to the frame to support the entire weight of the wheel loader. This added support also aids in resistance to internal torque loads as well as external forces encountered throughout operation. The rear axle is designed to allow $\pm 12^{\circ}$ oscillation.

ADVANCED LOAD SENSING HYDRAULIC SYSTEM

LiuGong's new-generation advanced hydraulic system ensures the mechanical, electrical, and hydraulic systems work in perfect harmony. This technology perfectly matches the hydraulic flow with the operation. Power is supplied only as needed, achieving optimum operational efficiency. LiuGong's load-sensing hydraulic system allocates power to the work and steering functions according to demand, ensuring fast response and excellent efficiency. Smooth, coordinated operation through superior control of both the boom and the attachment is easily achieved. Power is distributed efficiently based upon the operator's command and need of the job.



DESIGNED TO GET MORE DONE

There is a **redesigned** Z-Bar and bucket that gives you **maximum production** on the job-site.

Z-BAR LINKAGE TO SUPPORT PAYLOAD PERFORMANCE

Our optimized Z-Bar geometry positions the bucket closer to the tires, achieving high bucket breakout forces with maximum rollback. Stable transport of materials with minimal spillage is easily achieved. The option of hydraulic quick coupler attachment adds versatility to Z-Bar machines, allowing use of multiple tools to suit the job-site needs.

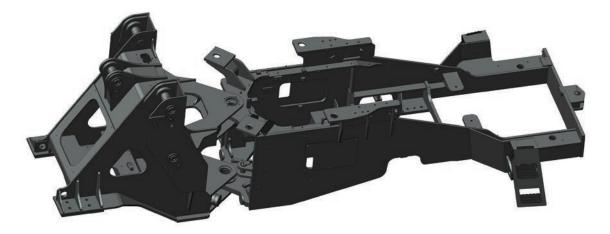
NEW BUCKET DESIGNED FOR BETTER PAYLOAD

The bucket of the newly designed 877H wheel loader has increased fill factor and material retention. The 877H loads more easily and carries more, which significantly increases productivity.



RELIABLE AND SUSTAINABLE STRUCTURES

At every stage, LiuGong is committed to the design philosophy of **'Reliability and Durability'**. This principle has led to the creation of the 877H, making this new wheel loader a **smart choice** for companies looking for high profitability and peace of mind.



ENHANCED STRUCTURE

The chassis frame is the wheel loader's backbone. Particular care has been given to the design of this crucial structural component. Advanced analysis tools including dynamics and durability simulations have been utilized to ensure strong structure and extended machine life.

Z-BAR LINKAGE REINVENTED

The newly designed Z-Bar is the main structure to support the payload. It is not only about strength and visibility but is also essential for durability and reliability. On the 877H, the Z-Bar linkage has been reinvented by LiuGong engineers. The structure has been optimized for improved distribution of stress. Key components such as hinge pins and lift arms mounting plates are made from optimized materials, which have gone through a special heat treatment process for increased strength.

The use of world-class components is our commitment for extensive reliability and durability of every machine.



AN OPERATOR-FRIENDLY ENVIRONMENT DESIGNED FOR WORK

Ergonomically designed controls, increased **visibility** and convenient features all contribute to operator comfort and **overall productivity** on the jobsite.

EXTENSIVE VISIBILITY

The new 877H has been designed to offer optimized visibility. A panoramic view cab with curved front glass and with wellpositioned lift arms allow the operator a clear line of sight to the bucket edge at ground level. The view to machine corners is optimized and can be further enhanced with selection of the rearview camera for an extra eye on the jobsite.

COMFORTABLE ENVIRONMENT

Cab design maximizes the space available in the cabin for the operator. The vertically and horizontally adjustable air suspension seat provides the operator benefits of maximum comfort and less fatigue. Thanks to the optimized design of the front glass, the new electric system, high quality sealing and the efficient cooling compartment, the sound level inside the cabin is minimized to: 75dB (A).

EASE OF OPERATON

On the 877H, the three-lever finger control gives the operator simultaneous and precise control of the hydraulic system. Forward and reverse shifting button and kick-down functions are positioned for optimum operator use, improving productivity and efficiency and reducing operator fatigue.

FRESH AIR ALWAYS

The new 877H cab is designed with balanced air recycling ventilation to achieve positive pressure and continuous fresh air inside. AC is equipped with eight all-around outlets to keep the cabin at a comfortable temperature at all times. The easy-to-replace air filter restricts dust and particles from entering the cab.





SAFETY WITHOUT COMPROMISE

LiuGong is **committed to safety** on the job site and the 877H wheel loader is equipped with all the necessary safety features for peace of mind so you can **focus** on the job at hand.





All-around visibility is supported by a rear-view camera acting as an extra eye on the jobsite.



SAFETY WITHOUT COMPROMISE

All LiuGong wheel loader cabs are ROPS and FOPS certified. Slip resistant tread plate and walkway handles provide a safe access environment for the operator and service person.

ROPS/FOPS CAB

Rollover Protective System on the cab (ROPS) is standard to ensure operator protection in the unlikely event of the machine rolling over. Falling Object Protective Structure (FOPS) is standard to guarantee extra peace of mind.

SAFE ACCESS

The 4-bar steps are widely spaced to allow debris to fall through. Welded anti-slip bars help keep the steps clear and safe. The spacing between the steps and the distance from the ground to the ladder meet ISO standards. Well-positioned grab handles make access to the cab safer.



Access to the front of the cab by the operator or service person is a new feature. The same anti-slip bars used on the egress steps are used here for maximum anti-slip protection.

PART OF YOUR PERFORMANCE

No matter where you are **in the world**, if you can get your LiuGong machine there, then we can get the parts there.



At LiuGong, we know that what you want is to be confident in your machinery. We make sure we can always get you what you need without delay, without fail, without excuses. Anywhere, and at any time. That is more than our goal. That's our pledge.



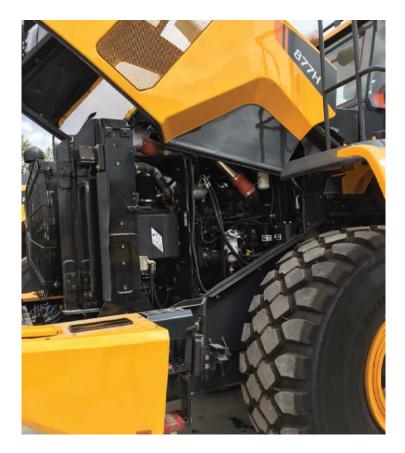
MASTER YOUR ROUTINE

The 877H benefits from several **innovations** implemented to make your life easier when it comes to maintenance and serviceability. The 877H gives you peace of mind to focus on your business and **maximize your profitability**.

ACCESSIBILITY

The rear full fenders swing out for easy access to the engine compartment. The electrically actuated, wide opening fiberglass hood of the new 877H gives you easy access to the engine and its easy-to-reach service points. The cab filter has been relocated to the left side of the cab exterior for improved serviceability. Replacement of the primary filter is easy, and the steel frame secures it in place. The engine air filter is also easy to replace which adds to service efficiency.





MASTER YOUR ROUTINE

There is great serviceability all around the 877H. The **Autolube is standard** feature on all LiuGong wheel loaders which contributes to your machine's uptime. **Telematics is standard** on the 877H. Positioning and engine hours history allow you to track your machine and its service intervals as part of managing your LiuGong fleet.





All pressure taps and sight gauges are easily accessible. Fluid drains provide environmentally friendly drainage capability and are grouped together for convenient serviceability.

SPECIFICATIONS

ENGINE

Description

Cummins Tier 4F/Stage IV-approved, 9 liter, 6-cylinder straight turbocharged diesel engine with Common Rail fuel injection system. Single stage turbocharger with Smart Wastegate.

Air cleaning: Cummins direct flow air filter.

Cooling system: Air-to-air intercooler, hydraulic motor drive and temperature controlled fan.

Emissions regulation	Tier 4 Final / Stage IV
Make	Cummins
Model	QSL9
Gross power	247 kW (331 hp) @ 2,000 rpm
Net power	235 kW (315 hp) @ 2,000 rpm
Peak torque	1573 N-m (1,160 lb-ft) @ 1,400 rpm
Displacement	8.9 L (543 in ³)
Number of cylinders	6
Aspiration	Turbocharged & air-to-air intercooled

HYDRAULIC SYSTEM

Description

System supply: Two load-sensing axial piston pumps with variable displacement, with priority to the steering function. Valves: double-acting 3-spool valve.

Main valve controlled by a 3-spool pilot valve.

Lift function: The valve has four positions: lift, hold, lower, and float. Inductive/magnetic automatic boom kick-out can be switched on and off and is adjustable to two positions: bucket at ground level and maximum reach full lifting height.

Tilt function: The valve has three functions: rollback, hold and dump. Cylinders: Double-acting cylinders for all functions.

Filter: Full-flow filtration through 12 micron (absolute) filter

cartridge.

Main pump type	Piston
System pressure	26 MPa (3,771 psi)
Raise	5.8 s
Dump time	1.3 s
Float down time	3.2 s
Total cycle time	10.3 s
Controls	3 Lever

AXLES

Model	ZF MTL (Wet Type)
Differential front type	Limited slip
Differential rear type	Limited slip
Axle oscillation	±12°

TRANSMISSION STANDARD

Description

Torque converter: single-stage, three-element.

Transmission: ZF countershaft transmission, 3 lever finger control with FNR, KD $\&\,$ horn.

Gear shifting system: ZF Automatic Power Shift with auto modes $(1 \sim 4/2 \sim 4)$ all start in gear 2, faster and better for long distance material transportation.

Transmission type	Countershaft, power shift
Torque converter	Single-stage, three-element
Maximum travel speed, fwd	40 km/h (24.8 mph)
Maximum travel speed, rev	28.4 km/h (17.6 mph)
Number of speeds, fwd.	4
Number of speeds, rev	3

STEERING

Description

Steering system: Load-sensing hydraulic articulated steering.

System supply: The steering system has priority feed from a loadsensing axial piston pump with variable displacement, dual-pump confluence & steering priority.

Steering cylinders: Two double-acting cylinders.

Steering configuration	Articulated
Steering pressure	20.7 MPa (3,002 psi)
Steering cylinders	2
Cylinder bore	100 mm (3.9 in)
Rod diameter	60 mm (2.3 in)
Stroke	478 mm (18.8 in)
Maximum flow	120 L/min (31.7 gal/min)
Maximum articulation	±38°
Smallest turn (over tire)	6,625 mm (21 ft 9 in)

BRAKES	
Description	
Service brake type	Wet discs brakes
Service brake actuation	Hydraulic
Parking brake type	Electro-hydraulic
Parking brake actuation	Hydraulic

SPECIFICATIONS

ELECTRICAL SYSTEM	
Voltage	24 V
Batteries	2 x 12 V
Battery capacity	2 x 120 Ah
Cold cranking capacity	850 CCA
Reserve capacity	230 min
Alternator rating	24 V / 70 A
Starter motor output	7.8 kW (10.4 hp)
SERVICE REFILL CAPACITIES	
Fuel tank	372 L (98.2 gal)
Engine oil	33 L (8.7 gal)
Cooling system	36 L (9.5 gal)
Hydraulic system	220 L (58.1 gal)
Transmission	50 L (13.2 gal)
Axles, each	60 L (15.8 gal)
DEF tank	19 L (5.0 gal)
LOADER ARM PERFORMANCE WITH ATTACHMENT	
Tipping load - straight	19,490 kg (42,968 lb)
Tipping load - full turn	16,080 kg (35,450 lb)
Bucket breakout force	200 kN (44,961 lbf)
Maximum dump angle at full height	45 [°]
Dump clearance at full height discharge	3,150 mm (10 ft 4 in)
Dump reach at full height discharge	1,312 mm (4 ft 3 in)
Maximum hinge pin height	4,355 mm (14 ft 3 in)
Maximum digging depth, bucket level	100 mm (4 in)
Bucket rollback at ground level	45 [°]
Bucket rollback at carry	49 ⁰
Bucket rollback at maximum height	60 ⁰

SOUND & ENVIRONMENTSound level in cab according to
ISO 6396-2008/EN ISO 3744-199575 dB(A)--Stationary
Work cycle modeExternal sound level according to
ISO 6395-2008108 dB(A)--Stationary
Work cycle modeVentilation9.2 m³ (12.0 yd³)Heating capacity5.8 kW (7.7 hp)Air conditioning5.5 kW (6.8 hp)

CAB

Description

Instrumentation: All important information is centrally located in the central instrument panel and operator's field of vision.

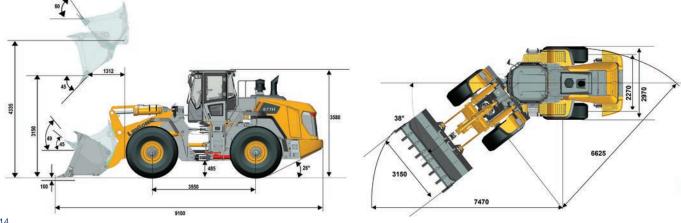
Large curved front glass, rear-view camera and mirrors ensure great visibility.

Adjustable steering column, air suspension seat, armrest box, and AC with all-around air outlets.

Pressurized cab with lower interior sound level.

The cab is tested and approved according to ROPS (ISO 3471), FOPS (ISO 3449).

9,100 mm (29 ft 10 in)
2,970 mm (9 ft 9 in)
3,580 mm (11 ft 9 in)
3,550 mm (11 ft 8 in)
2,270 mm (7 ft 5 in)
485 mm (19 in)
38 ⁰
26 [°]
6,625 mm (21 ft 9 in)
6,275 mm (20 ft 8 in)
7,470 mm (24 ft 7 in)
3,150 mm (10 ft 4 in)





STANDARD EQUIPMENT

ENGINE

- Cummins QSL9, Tier 4 Final/Stage IV, air-to-air intercooled, 6 cylinders, 4 stroke, reversing fan cooling
- High pressure common rail
- Exhaust emission control
- DC air filter, fuel filter

TRANSMISSION

- ZF power shift transmission
- Kick-down function, FNR, F4/R3
- Transmission oil level sight gauge
- Secondary oil filter, oil dipstick
- Remote pressure taps for diagnostics
- Auto shifting mode by speed

AXLE

- ZF wet axles with limited-slip differentials front/rear
- Wet disc service brake system

HYDRAULIC SYSTEM

- Two piston pumps with variable displacement. Hydraulic load-sensing according to demand.
- Third valve and multipurpose lines
- 3 lever finger control
- Ride control system
- Boom kick-out, automatic
- Bucket positioner, automatic
- Plug at the port of bucket and boom cylinder for pressure check
- Emergency boom lower via pilot accumulator

STEERING SYSTEM

- Load sensing system with flow amplification and steering priority
- Emergency steering system

TIRE & RIM

• 26.5R25 L3 tire

CHASSIS FRAME

- Autolube
- Articulation locking bar
- Tow hitch
- Rubber cushion articulation stops
- Full rear fender

ELECTRIC SYSTEM

- Two front lights with high/low beam
- Four front headlights on top of cab
- Four rear headlights on top of the cab
- Turn signals with flasher
- Batteries, free of maintenance
- Electric horn
- Front and rear windshield wiper
- Alarm, back-up
- Radio/player with USB port
- Reversing warning light, automatic

LINKAGE & ATTACHMENTS

- Z-Bar linkage
- 5.5 yd³ (4.2 m³) General Purpose (GP) bucket with bolt-on cutting edge (BOCE)

GAUGE GROUP

- Engine coolant temperature
- Low coolant level
- Transmission oil temperature
- Engine oil temperature
- Engine oil pressure
- Hydraulic oil temperature
- Fuel level
- Hour meter
- Voltage
- Brake oil pressure
- Engine fault
- DEF level

CAB

- Certified ROPS/FOPS cab
- Grammer air suspension seat, armrest
- Adjustable steering column
- Large curved front glass
- Rubber cab mounts
- Cab fresh air filter
- One interior & dual exterior rear-view mirrors
- Rear-view camera display
- Air conditioner
- Lunch-box/cooler holder
- Beverage holder
- Cab rear windshield defroster
- Sun visor
- Fire extinguisher system
- Cigarette lighter

TELEMATICS

- 36 months service from initial sale
- Positioning and engine on/off history

OPTIONAL EQUIPMENT

CAB

- Heated air suspension seat
- Heated external rear-view mirrors



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